# HOUSEOFKOIOR



# **GENERAL INFORMATION**

URCO1 Urethane Kosmic Rokket Klear is an extremely fast-drying klear. This klear is ideal for Bike Tin, small parts, jambing, intercoat over artwork, and anything else that needs to be show-ready quickly. Rokket Klear does not require any flash time between coats: wet on wet application.



# **PREPARATION**

Surfaces should be prepared using the proven undercoat system following recommended procedures.



## **SUBSTRATE**

- All House of Kolor standard basecoats, solid graphics and artwork.
- Properly cured and prepared OEM finishes

NOTE: Please refer to individual product tech sheets for system applications



# **COMPONENTS**

KLEAR	CATALYST	RU SERIES REDUCER
URC01	KU152	RU310
		RU311
		RU312
		RU313



# **MIXING RATIO**

For 2.1 lb/gal (250 g/L) VOC Compliance (Low VOC) - (4:1:0-5% by volume)

- 4 parts URC01 Urethane Kosmic Rokket Klear
- 1 part KU152 Catalyst

Optional: 0-5% RU310 - 313 Series Reducers



#### **DRY TIME**

- 10 minutes dust free
- 30 minutes nib sand & buff
- 60 minutes wet sand, buff & deliver

#### NOTES:

• Dry times may vary due to temp, humidity, airflow, and film thickness.



#### **FLASH TIME**

- Flash a minimum of 15 minutes between additional coats.
- Small or curved parts/objects with multiple inverted angles, RECOMMEND
  1-2 minutes flash between coats. DO NOT EXCEED more than 5 minutes.
  Longer flash times between coats will cause dulling or flat appearance.



## **CLEANUP**

Clean equipment thoroughly with lacquer thinner or urethane reducer (check local regulations).



# **POT LIFE**

1 hour at 77°F (25°C).



# **TECHNICAL DATA**

FOR USA (National Rule & Low VOC) / Canada

	4:1:0-5%		
RTS Regulatory Data	RU310-313 Series Reducers		
	LBS/GAL	g/L	
Actual VOC	1.2 Max.	138 Max.	
Regulatory VOC (less water & exempt solvents)	2.1 Max.	250 Max.	
Density	8 - 10	960 - 1200	
	Weight %	Volume %	
Total Solid Content	28 - 40	28 - 39	
Total Volatile Content	60 - 72	61 - 72	
Water	0	0	
Exempt Compound Content	45 - 65	45 - 65	
Category	Clear Coat		

NOTE: US/Canadian regulations allow for the use of exempt compounds for VOC calculations.

#### FOR REST-OF-WORLD

RTS Regulatory Data	4:1:0-5%	
	RU310-313 Series Reducers	
	LBS/GAL	g/L
VOC	7.2 Max.	865 Max.
Density	8 - 10	960 - 1200
	Weight %	Volume %
Total Solid Content	28 - 40	28 - 39
Total Volatile Content	60 - 72	61 - 72
Water	0	0
Category	Clear Coat	

NOTE: Rest-of-World considered areas outside US/Canadi-

# T&T

#### **TIPS AND TRICKS**

- This product isn't meant for clearing a complete vehicle. URC01 has been developed for use on small surfaces only.
- Let previous paint stages fully flash before applying the URC01.
- URC01 is not recomended while painting MC Kosmic Krome, or Urethane Kandy.