**S2 Standards**

**KARRIER BASE + S2-FX PAC**

**FORMULA NUMBER GUIDE**

**HOK 0403-00**

**FIRST TWO DIGITS REPRESENT S2 KARRIER BASE**

**HOK0403-00**

**SECOND TWO DIGITS REPRESENT S2 FX PAC**

**HOK0403-00**

**LAST TWO DIGITS REPRESENT KD3000 SERIES**

**BASECOAT MIXING RATIO**

**BASE** + **EFFECT**

**REDUCE BASECOAT MIXTURE**

2 : 1

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**V Formulas**

(USED WITH S2-FX ONLY)

Shimrin2 V Formula basecoats are used when mixing S2-00 (Trans Nebulae) and S2-FX Effect Pacs. Advance mixing instructions can be found online at Houseofkolor.com

**V FORMULA EXAMPLE**

**HOK0028-101**

- **S2-00 + METALUME**
  - 3 : 1

- **S2-00 + KOSAMENE**
  - 96 : 1

- **S2-00 + KOSMATIC STYLING PEARLS**
  - 48 : 1

- **S2-00 + METAJULS**
  - 24 : 1

- **S2-00 + KOSMIC SPARKS**
  - 48 : 1

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**S2 KBC Standards**

**KANDY BASECOATS**

**FORMULA NUMBER GUIDE**

**HOK 001132-00**

**FIRST TWO DIGITS REPRESENT S2-00 TRANS NEBULAE**

**HOK001132-00**

**SECOND TWO DIGITS REPRESENT KANDY KONCENTRATE**

**HOK001132-00**

**THIRD TWO DIGITS REPRESENT S2 FX PAC**

**HOK001132-00**

**LAST TWO DIGITS REPRESENT KD3000 SERIES**

**KANDY BASECOAT MIXING RATIO**

**BASE** + **KBC MIXTURE** + **KANDY KONCENTRATE**

**REDUCE KANDY BASECOAT MIXTURE**

2 : 1

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**SILVER SEALER**

S201 House of Kolor Silver Sealer is considered a must under most metallic basecoat colors. This product will also help lower the amount of topcoats needed while giving you additional savings. This product was built from a polyurethane resin system to provide tenacious adhesion, long term color hold out and to work over House of Kolor’s KD3000 Series Direct to Substrate colored primer system and OE finishes. S201 can also be custom tinted with Kandy Konzentrates for an even closer color match under Shimrin2 basecoats and Kandy basecoats.

**SILVER SEALER MIXING RATIO**

**4 PARTS / KD300 SERIES**

**1 PART / KDA300O**

**2 PARTS RU REDUCER**

**Sealer MIXING RATIO**

**4 PARTS / KD300 SERIES**

**1 PART / KDA300O**

**2 PARTS RU REDUCER**

**Sealer MIXING RATIO**

**4 PARTS / KD300 SERIES**

**1 PART / KDA300O**

**2 PARTS RU REDUCER**

**Sealer MIXING RATIO**

**4 PARTS / SS01 SILVER SEALER**

**1 PART / KU152**

As the leading surfacer/sealer on the market, the KD3000 Series’ tenacious adhesion, high build, excellent durability and ease of sanding make it a superior choice. It can be applied to existing OEM finishes, bare steel, aluminum, fiberglass, galvanized surfaces and a variety of plastics. And with a range of intermixable colors offered, you can get closer to your base color.

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**KBC V Formulas**

(AS SEEN IN HOKCC160 KOLOR GUIDE)

Shimrin2 KBC V Formulas are typically used to create a deeper kandy. For every 8 ounces of KBC mixture add suggested Effects amount below.

**V1 FORMULA MIXING INSTRUCTIONS**

V1 formulas are typically used when spraying a kandy over a light base color.

**BASE + Effect**

1 tsp : 8 oz

(Reduce above mixture 20%)

**K2 FORMULA MIXING INSTRUCTIONS**

V2 formulas are typically used when spraying a kandy over a dark base color.

**Effect + KBC Mixture**

1/2 tsp : 8 oz

(Reduce above mixture 20%)

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For more information and videos visit Houseofkolor.com