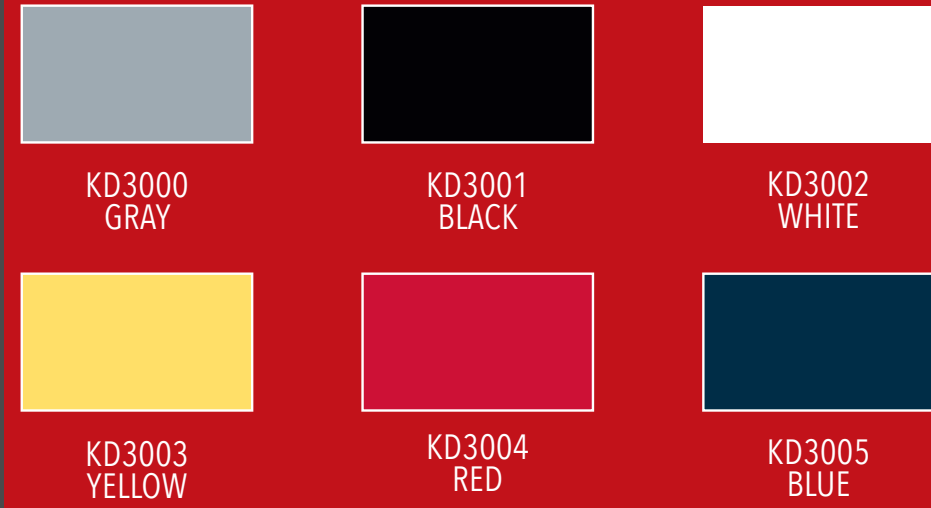


KD3000 Series

MIXING INFORMATION

STANDARD FACTORY PAC COLORS



HIGH BUILD MIXING RATIO



MEDIUM BUILD MIXING RATIO



SEALER MIXING RATIO



As the leading surfacer/sealer on the market, the KD3000 Series' tenacious adhesion, high build, excellent durability and ease of sanding make it a superior choice. It can be applied to existing OEM finishes, bare steel, aluminum, fiberglass, galvanized surfaces and a variety of plastics. And with a range of intermixable colors offered, you can get closer to your base color.

SILVER SEALER

SS01 House of Kolor Silver Sealer is considered a must under most metallic basecoat colors. This product will also help lower the amount of topcoats needed while giving you additional savings. This product was built from a polyurethane resin system to provide tenacious adhesion, long term color hold out and to work over House of Kolor's KD3000 Series Direct to Substrate colored primer system and OE finishes. SS01 can also be custom tinted with Kandy Concentrates for an even closer color match under Shimrin2 basecoats and Kandy basecoats.

MIXING RATIO



OPTIONAL



S2 Standards

KARRIER BASE + S2-FX PAC

FORMULA NUMBER GUIDE **HOK 0403-00**

HOK0403-00 FIRST TWO DIGITS REPRESENT S2 KARRIER BASE

HOK0403-00 SECOND TWO DIGITS REPRESENT S2 FX PAC

HOK0403-00 LAST TWO DIGITS REPRESENT KD3000 SERIES

BASECOAT MIXING RATIO



REDUCE BASECOAT MIXTURE
2 : 1

V Formulas

(USED WITH S2-FX ONLY)

Shimrin2 V Formula basecoats are used when mixing S2-00 (Trans Nebulae) and S2-FX Effect Pacs. Advance mixing instructions can be found online at Houseofkolor.com

V FORMULA EXAMPLE HOK0022V-01

S2-00 + METALUME
3 : 1

S2-00 + KOSAMENE
96 : 1

S2-00 + KOSMATIC STYLING PEARLS
48 : 1

S2-00 + METAJULS
24 : 1

S2-00 + KOSMIC SPARKS
48 : 1

S2 KBC Standards

KANDY BASECOATS

FORMULA NUMBER GUIDE **HOK 001132-00**

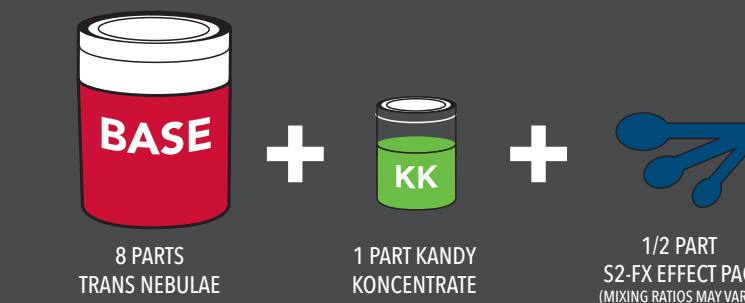
HOK001132-00 FIRST TWO DIGITS REPRESENT S2-00 TRANS NEBULAE

HOK001132-00 SECOND TWO DIGITS REPRESENT KANDY KONCENTRATE

HOK001132-00 THIRD TWO DIGITS REPRESENT S2 FX PAC

HOK001132-00 LAST TWO DIGITS REPRESENT KD3000 SERIES

KANDY BASECOAT MIXING RATIO



REDUCE KANDY BASECOAT MIXTURE
2 : 1

KBC V Formulas

(AS SEEN IN HOKCC160 KOLOR GUIDE)

Shimrin2 KBC V Formulas are typically used to create a deeper kandy. For every 8 ounces of KBC mixture add suggested Effects amount below.

V1 FORMULA MIXING INSTRUCTIONS

V1 formulas are typically used when spraying a kandy over a light base color.

KBC MIXTURE + EFFECT

8oz : 1 tsp

(Reduce above mixture 50%)

V2 FORMULA MIXING INSTRUCTIONS

V2 formulas are typically used when spraying a kandy over a dark base color.

EFFECT + KBC MIXTURE

1/2 tsp : 8oz

(Reduce above mixture 50%)

FOR MORE INFORMATION AND VIDEOS VISIT

HOUSEOFKOLOR.COM

