



### GENERAL INFORMATION

Adhereto® Adhesion Promoter is designed to create a bond between a substrate and a coating. Apply Adhereto before applying topcoats to ensure proper adhesion of automotive paint to plastics. In National Rule areas, Adhereto may also be used on brass, aluminum, metal or chrome.



### SURFACE PREPARATION

Clean substrate of all contamination such as dirt, oil, grease and mold release agents, with isopropyl alcohol or KC20 Post Sanding Cleaner. Dry thoroughly after cleaning. Scuff using a maroon scuff pad.



### MIXING RATIO

Ready-To-Spray



### DRY TIME

- Mix your paint prior to applying AP01.
- Apply a medium mist coat.
- Wait no longer than 5 min. before you apply the topcoat.



### GUN SETUP

Refer to spray gun manufacturer's settings.



### APPLICATION

Apply Adhereto with a dry film thickness of one medium coat. Carefully monitor coat thickness. Topcoats must be applied immediately after the Adhereto coat has dried, usually within 2 to 3 minutes not to exceed 5 minutes at 70°F. Adhereto acts as a clear adhesive primer providing a bond for topcoats.

#### NOTES:

- In Low VOC jurisdictions, Adhereto® is only compliant for use on plastic surfaces. Confirm compliance with state and local air quality rules before use.
- If Adhereto completely dries, it must be reapplied prior to topcoating.
- Proper coat thickness is critical for good adhesion properties. With adhesion promoters, more is not better.



### TECHNICAL DATA

For USA (National Rule & Low VOC)/Canada

RTS Regulatory Data	AP01	
	Ready-For-Use	
	LBS/GAL	g/L
Actual VOC	0.70 Max	85 Max
Regulatory VOC (less water & exempt solvents)	4.5 Max	540 Max
Density	7-9	840-1080
	Weight %	Volume %
Total Solid Content	3-6	3-6
Total Volatile Content	94-97	94-97
Water	0	0
Exempt Compound Content	85-95	85-95
Category	Specialty Coating / Adhesion Promoter	

Note: US/Canadian regulations allow for the use of exempt compounds for VOC calculations.



### TECHNICAL DATA (continued)

FOR REST-OF-WORLD

RTS Regulatory Data	AP01	
	Ready-For-Use	
	LBS/GAL	g/L
VOC	8.0 Max	960 Max
Density	7-9	840-1080
	Weight %	Volume %
Total Solid Content	3-6	3-6
Total Volatile Content	94-97	94-97
Water	0	0
Category	Specialty Coating / Adhesion Promoter	

NOTE: ROW considered areas outside US/Canada.